Dart Aerospace Ltd. Wednesday, 23/07/2008 12:49:47 PM Julie Lecocq **Process Sheet Drawing Name** : TUBE Customer : CC-DAR01 Dart Aerospace Ltd. **Job Number** : 40730 : 13341 **Estimate Number** : D37636 Part Number P.O. Number : D3763 REV B : 23/07/2008 **Drawing Number** This Issue S.O. No. : : NC Project Number : N/A Prsht Rev. ; B : // : MACHINED PARTS **Drawing Revision** First Issue Type : 40706 Material **Previous Run Due Date** : 05/08/2008 Qty: 8 Um: Written By Checked & Approved By DD verified by:JLM : Est Rev:A 08-05-23 Comment new issue **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 6061-T6 Round Bar 1.250 M6061T6R1250 1.0 Total: 1.8337 f(s) Comment: Qty.: 0.2292 f(s)/Unit 6061-T6 Round Bar 1.250 DOOSAN LATHE 2.0 Comment: Doosan Lathe 1- Turn as per Folio FA753 Rev. \_\_\_\_ & Dwg D3763 Rev. \_\_\_\_\_ 2-Deburr per dwg D3763 INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE QC8 4.0

SECOND CHECK

Comment: SECOND CHECK

PACKAGING 1 5.0

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Each

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHA	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date: _			
			QA:	N/C Close	d:	_ Date: _			

	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Corrective Action Section B	Varification						
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
	100									
	STEP	STEP Description of NC Section A	Section A Initial	STEP Section A Initial Action Description	STEP Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Verification Section C	STEP Section A Initial Action Description Sign & Verification Approval			

NOTE: Date & initial all entries

Date: User: Wednesday, 23/07/2008 12:49:48 PM

Julie Lecocq

**Process Sheet** 

Customer: CC-DAR01 Dart Aerospace Ltd.

id. Drawing Name: TUBE

Job Number: 40730

Part Number: D37636

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(e)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-08-11

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHA	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No		PAR #: Fault Category:	NCP: Voc	No DO	۸.	Date			

QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC		Corrective Action Section B	\/!£!4!					
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries

D 0.655  $\mathbf{C}$ Ø0.221 THRU 2 PL 2.62 0.655 0.05 X 45° CHAMFER Ø0.323 THRU Ø 1.010<sup>+0.010</sup> SHOP COPY RETURN TO ENGINEERING UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE
WORK ORDER
NO. 4077 Ø1.16 D3763-6 TUBE DESIGN HS DART AEROSPACE LTD NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8
(OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R) DRAWN HS HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. B (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.02 lbs D3763 MFG. APPR. SHEET 8 OF 9 TITLE **APPROVED** SCALE **END FITTING** DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD
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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT DATE 08.06.23

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DART AEROS	SPACE LTD		Work O	rder:					
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Inspection Dwg	Rev:			Pa	age 1 of 1				
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	X	First Artic	ele	Prote	otype				
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method Inspect		mments		
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.685	1/030	1555					······		
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-323	1.002001	,324							
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Measured by:	8-/1	P	rototype A						
Date:	08/28/09	Date: O	8/08/10			Date:			
Rev Date	Change	<del> </del>	!-/-			Revised by	Approved		
. A:	New Issue					KJ/JLM			